

DISPENSING SYSTEMS AND METHODS

ABSTRACT OF THE DISCLOSURE

5 A dispensing system dispensing items includes a dispensing station and a first conveyor for transporting containers to the dispensing station. The dispensing station includes a dispenser for dispensing items to the containers, a mechanism for spacing the containers to a predetermined pitch, a transfer wheel for removing the containers from the first conveyor, a star wheel for receiving the containers from the transfer wheel and for transporting the containers in synchronization with the dispenser, and a turret for removing the containers from the star wheel.